



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3574-1

Job Sheet 201098



Part No: D3574-1

Job Qty: 1 pcs

DAS
21
9-59

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/4/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	10/11/19	10/11/19	0.17	0.45	Waterjet - Flow	9/29/19	JRB
110	QC 2	1 pcs	10/11/19	10/11/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

Plex 9/25/19 9:46 AM Dart.Renwick.Jennifer

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S218094

Part: D3574-1
Job No: 201098
Serial No/Batch: S218094

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 09/29/19

120 QC 8	1 pcs	10/11/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	9/29/19 JRB
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
QC 8 - 76					
QC 8 - 61					
150 Packaging 3-1 - Stock - B4B	1 pcs	10/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	

DAS
SEP 30 2019 40
9-89

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	10/11/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 110 - QC2- Inspect parts off machine FAI/FAIB Descriptions: 120 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					OCT 01 2019 OCT 01 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	32 sf (32 ea)	100-Waterjet - Flow - 1	5165915	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	32	1,642	0	
Part Specifications					
Specifications could not be found.					

Plex 9/25/19 9:46 AM Dart.Renwick.Jennifer

DART AEROSPACE LTD		Work Order: 201098
Description: Cabin Floor Protector		Part Number: D3574-6
Inspection Dwg: D3574	Rev: B	Page 2 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.38	+/-0.030	10.38			Tape	
14.50	+/-0.030	14.50			DC-01 V	
16.75	+/-0.030	16.75			DC-02 V	
18.94	+/-0.030	18.94				
19.00	+/-0.030	19.00				
24.13	+/-0.030	24.13				
33.88	+/-0.030	33.88				
39.50	+/-0.030	39.50				
40.25	+/-0.030	40.25				
43.50	+/-0.030	43.50				
46.60	+/-0.030	46.60				
0.125	+/-0.010	0.125				

DAS
40

Measured by: JRB	Audited by: 9-89	Prototype Approval:	N/A
Date: 9/29/19	Date: SEP 30 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	09.05.15	Dimensions updated per Dwg Rev B	KJ	

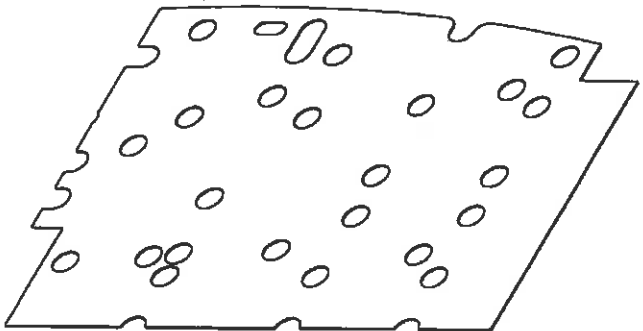
RETURN TO

UNCONTROLLED COPY

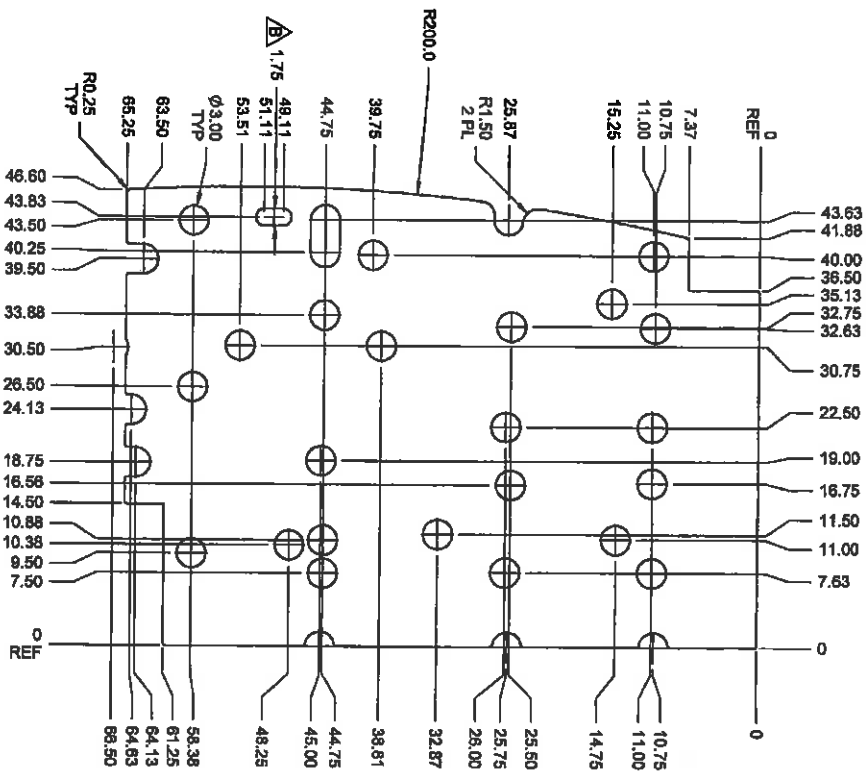
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 801018

RELEASED
01/09/07



D3574-1 CABIN FLOOR PROTECTOR

- NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP. (REF: DART SPEC MEXX.125-F60029-04)
2) FINISH: N/A
3) TOLERANCES: PER DSGI QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES, 1/8" PER DECIMAL UNLESS NOTED
5) BREAK: SHARP EDGES @ 0.005"
6) IDENTIFICATION: IDENTIFY WITH DART PN: ID574-1" AND RN USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
7) WEIGHT: 14.30 lbs
8) CHECK PER TEMPLATE D78991

B	ADD IT-OUT TO 1-14 FOR WEIGHT AND BALANCE DATA	06.03.25
A	PLATE 2N BY 1, 1P-B-2, 4. NOW SHOWN ON SHEET 2	
	NEW ISSUE	
REV.	DESCRIPTION	BY DATE
DESIGN	DES	
DRAWN	DES	
CHECKED	DES	
MFG. APPR.	DES	
APPROVED	DES	
DE APPR.	DES	
DATE	09.03.25	
DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA DRAWING NO. D3574 CABIN FLOOR PROTECTOR SHEET 1 OF 6 REV. B SCALE NTS		
GOVERNMENT OF 2007 BY DART AEROSPACE LTD. THIS DOCUMENT IS HEREBY RELEASED TO THE PUBLIC UNDER THE ACCESS TO INFORMATION ACT / CE DOCUMENT EST LIBREMENT COMMUNIQUÉ AU PUBLIC EN VERTU DE LA LOI SUR L'ACCÈS À L'INFORMATION.		

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	DEPARTMENT/PROCESS	MRB (QS042)
Date: _____ Sequence #: _____		QTY Affected: _____	
Description Work Order Deviation		Disposition	
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	
Completed By		Lead hand / Supervisor	
QC / QA Coordinator		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	